



Introduction

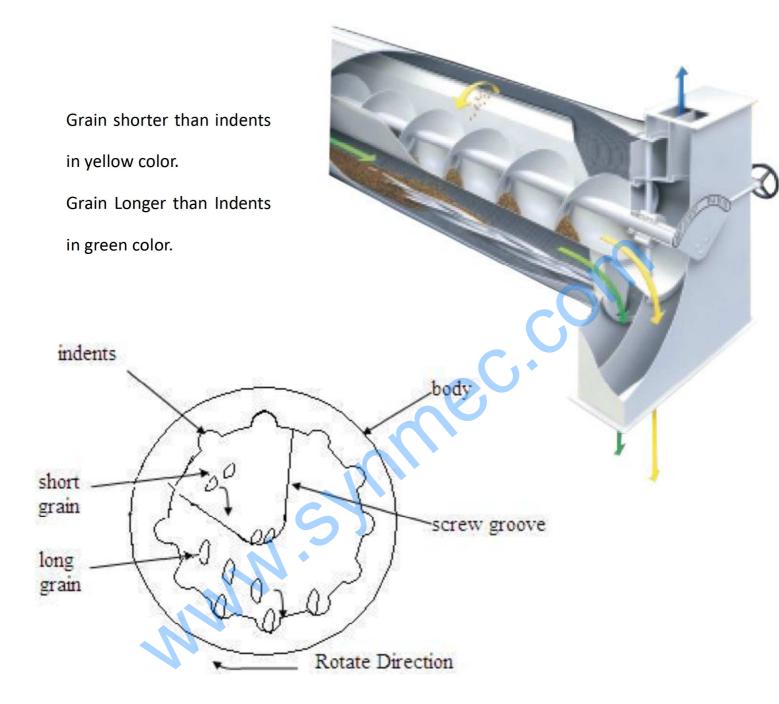
The 5XWM Series Indented Cylinder (Length Grader) also named Grain Selecting Grader or Broken Grain Separator. It grades the grain & seeds according to length, it can separate the longer or shorter impurities from granular materials.

Indented cylinders are used for length grading of all granular materials such as wheat, oat, buckwheat, grass seed, sticks from sunflower seed or sugar beet, plastic particles etc., as well as for extraction of unwanted short or long admixtures.





Working Principle



When the grain enter the inlet housing, the rice will flow into the interior rotating cylinder, the cover of cylinder has indents which make the shorter grain embed inside, and during the rotation of cylinder, the shorter grain will fall out of the indents into the separator tank and then be discharged by a screw conveyor. And grain that longer than indents will remains inside the shell and be carried to other outlets.



Models of 5XWM Indented Cylinder





(Auxiliary cylinder is single)



5XWM-63X56D & 5XWM-71X56D

(Auxiliary cylinder is double)

Specifications:

Model No.	Capacity (kg/h)	Cylinder Length (mm)	Power (kw)	Dimension (mm)	Weight (kg)
5XWM-63X41S	12000	Main Cylinder 630*3000mm Auxiliary cylinder :415*1250mm	5.5	3750*1000*2700	2200
5XWM-71X41S	15000	Main Cylinder 710*3000mm Auxiliary cylinder :415*1250mm	5.5	3750*1100*2700	2300
5XWM-63X56D	8000	Main Cylinder 630*3000mm Auxiliary 1st cylinder :415*1250mm Auxiliary 2nd cylinder :560*1250mm	5.9	3800*1000*2700	2400
5XWM-71X56D	9000	Main Cylinder 710*3000mm Auxiliary 1st cylinder :415*1250mm Auxiliary 2nd cylinder :560*1250mm	5.9	3800*1100*2700	2500

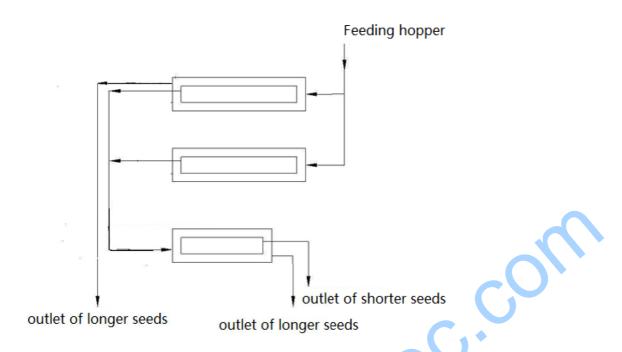
Note: There are three motors in 5XWM-63X41S &71X41S models, which are two 2.2KW motors for top two cylinders, and one 1.1KW for the auxiliary cylinder.

There are three motors in 5XWM-63X56D &71X56D models, which are two 2.2KW motors for top two cylinders, and one 1.5KW for the two auxiliary cylinders.



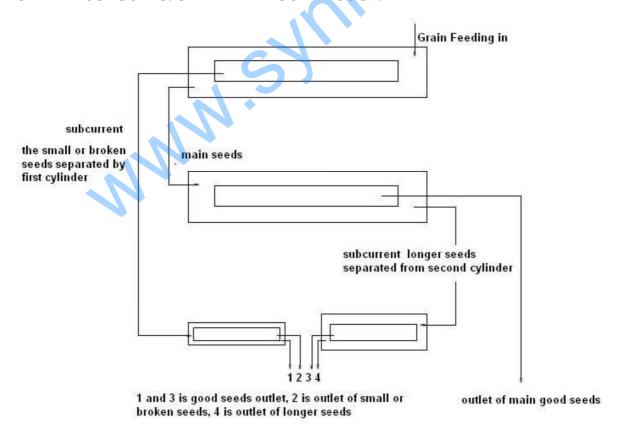
Working Flow Chart

1. 5XWM-63X 41S & 5XWM-71X41S model



Note: The top two cylinders usually in parallel connection, the auxiliary cylinder for secondary selection to ensure longer and shorter seeds separated completely.

2. 5XWM-63X56D & 5XWM-71X56D model



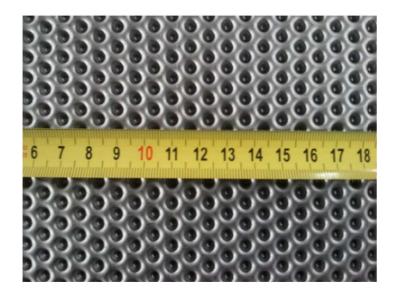
For example, to separate oats and buckwheat from wheat.

(wheat is good seeds, buckwheat is small seeds, oats is longer seeds.)

This model can separate more grades and suitable for purpose to remove longer and shorter impurities at the same time.



Machine details:



We provide tear-shaped indents, the indents size can be from 2.5mm to 20mm, which can be ordered according to request of clients.



Cylinder Segments

We provide cylinders in several segments easy to change according to different indents size, and we also provide quick-release catches.





Screw Conveyor that inside of cylinder



Adjusting Handle to control percentage of longer and shorter grain in outlets





We usually provide chain drives for normal motors.

But we can also provide you gear motors that are directly drive (need extra cost)



We can provide protection cover for indented cylinder (need extra cost)





Indented Cylinder in Seed Processing Plants:







We are the best choice for you!

Factory view



We have professional manufacturing equipment!





We can provide over sea machine assembly and staff training services!



We have strong production capacity!





We have customers all over the world!



Healthy Grain, Pretty Beans, Strong Seed. SYNMEC

We serve for



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